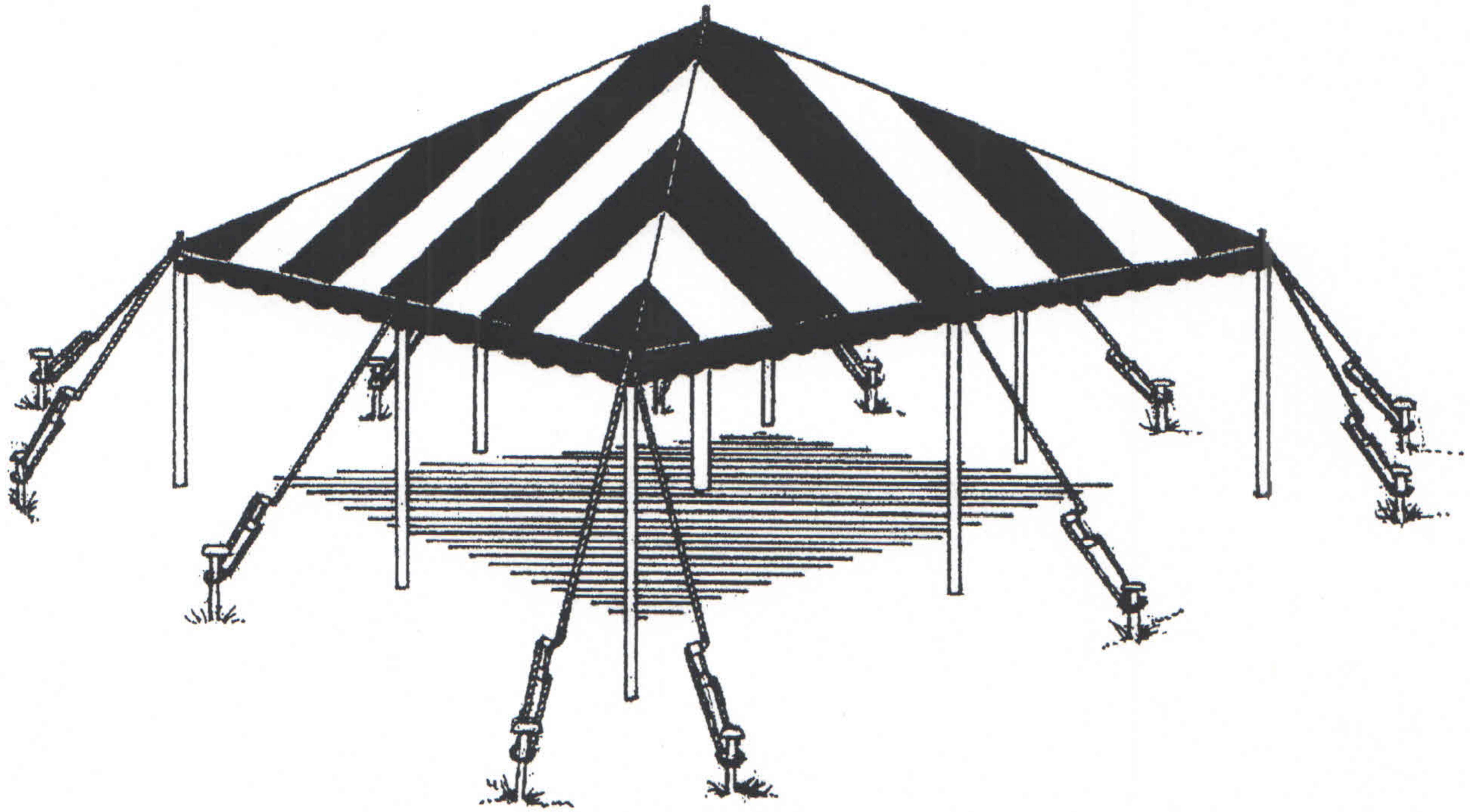


# Assembly Instructions



## All Purpose Canopy 10' through 20' Wide Systems



**SALES OFFICES:**  
1100 BURCH DR.  
P.O. BOX 3477  
EVANSVILLE, IN 47733 USA

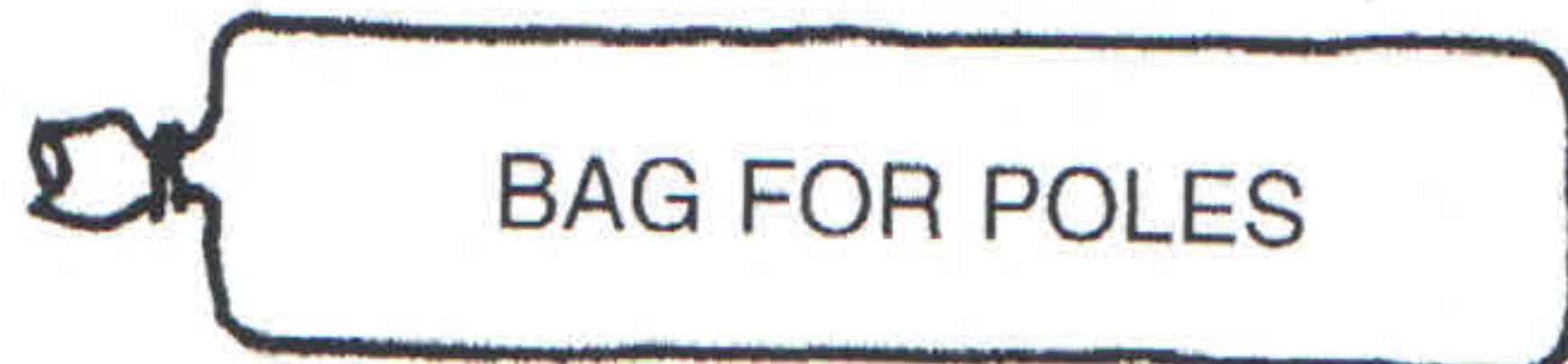
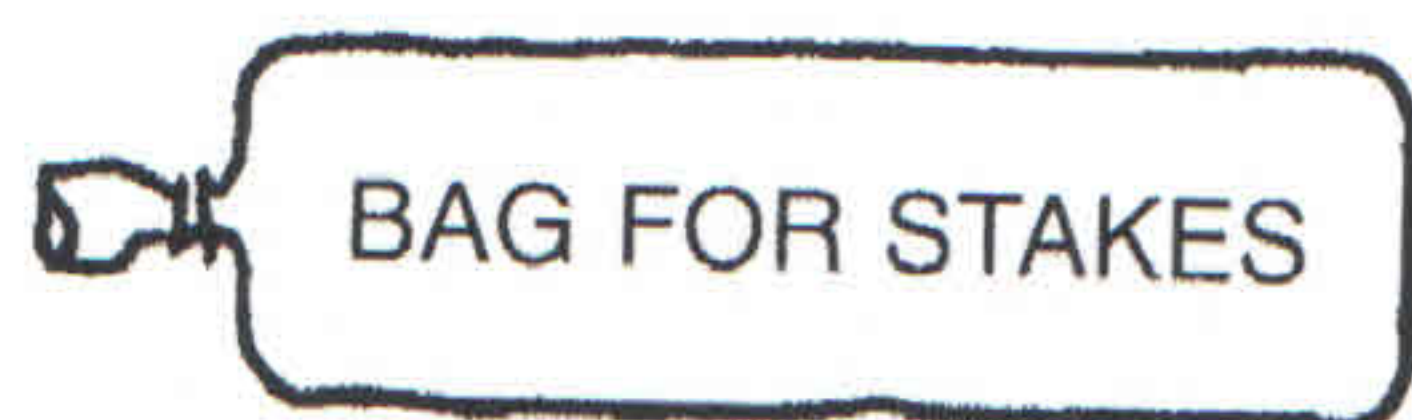
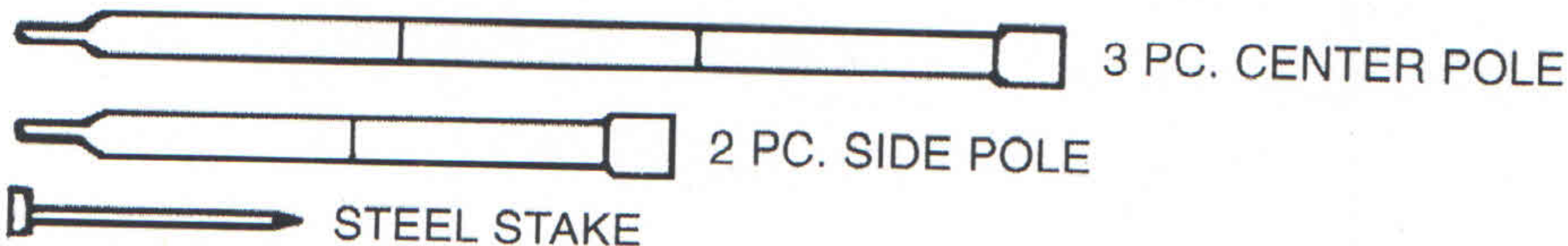
PHONE 812-867-2421  
FAX 812-867-0547  
1-800-544-4445

**PRODUCTION FACILITIES:**  
BRADENTON, FL  
EVANSVILLE, IN

*Quality, Craftsmanship and Service since 1892*

APC-398  
Copyright © Anchor Ind.

# ALL-PURPOSE CANOPY PARTS LIST.



## MANPOWER REQUIRED

Two installers should be able to assemble an All-Purpose Canopy in approximately thirty minutes.

## TOOLS REQUIRED

Sledge Hammer

## INSPECT SITE CAUTION:

Consult local utility company prior to installation.

Prior to assembly be sure to look around area for obstacles, pipes, wires, etc.

PARTS	CANOPY SIZE			
	10 x 10	12 x 12 THROUGH 20 x 20	20 x 30	20 x 40
SIDE POLE	4	8	10	12
CENTER POLE	1	1	2	3
STAKES	8	12	14	16
BAG WITH TOP	1	1	1	1
BAG FOR POLES	1	1	1	1
BAG FOR STAKES	1	1	1	1

## LAYOUT & CHECK

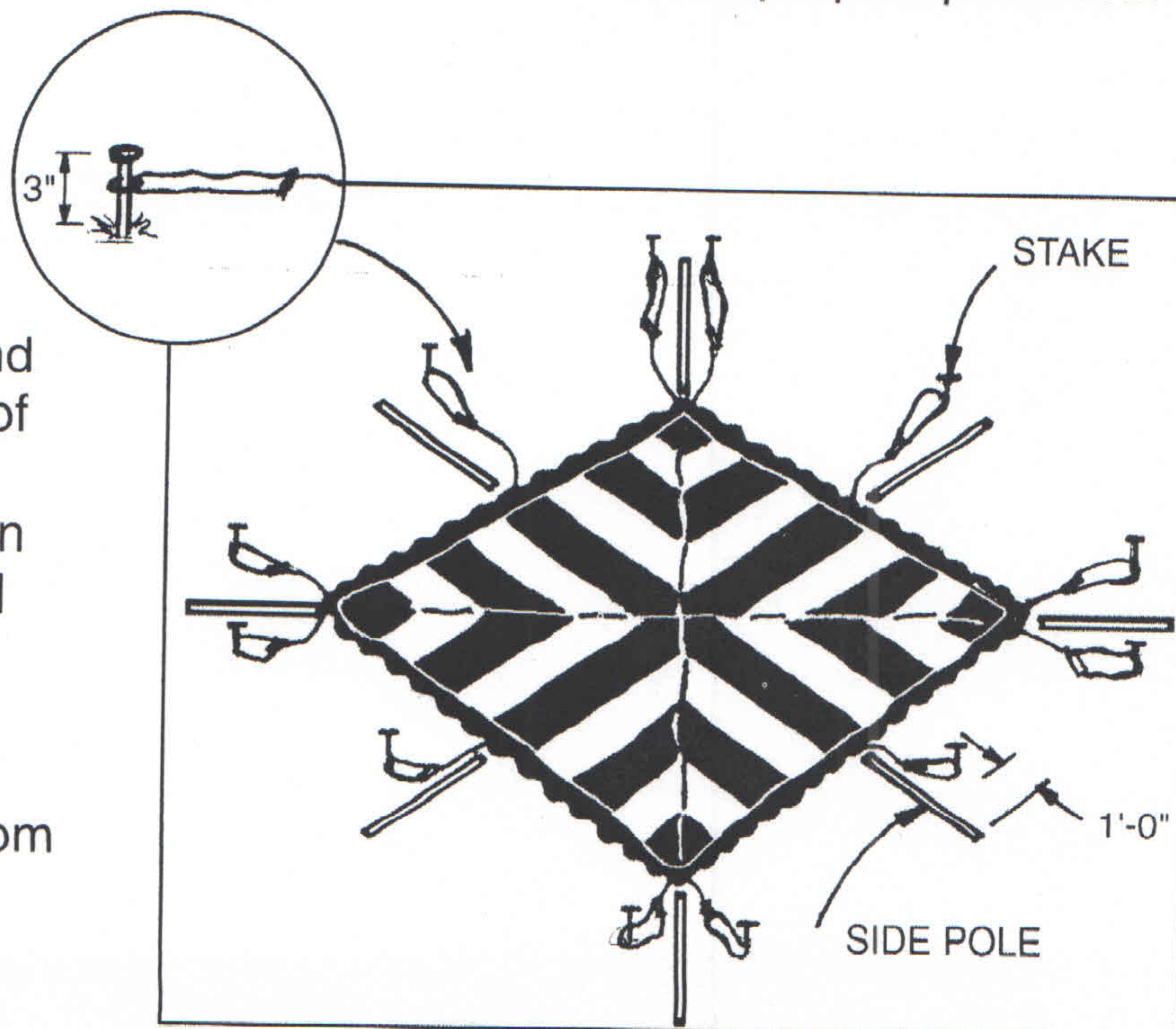
Use parts list for a quick identification and check list for proper quantities.

1

### LAYOUT AT SITE

20' X 20' canopy used as example. Spread drop cloths and unroll canopy at exact position of desired finished assembly. Any sharp objects which must remain on site under the canopy should be padded and taped.

Assemble side poles and lay straight out from each pole hole in canopy. Drive a stake 1'-0" from the end of each pole. The stake must be driven through the ring attached to each guy rope as shown.



**2**

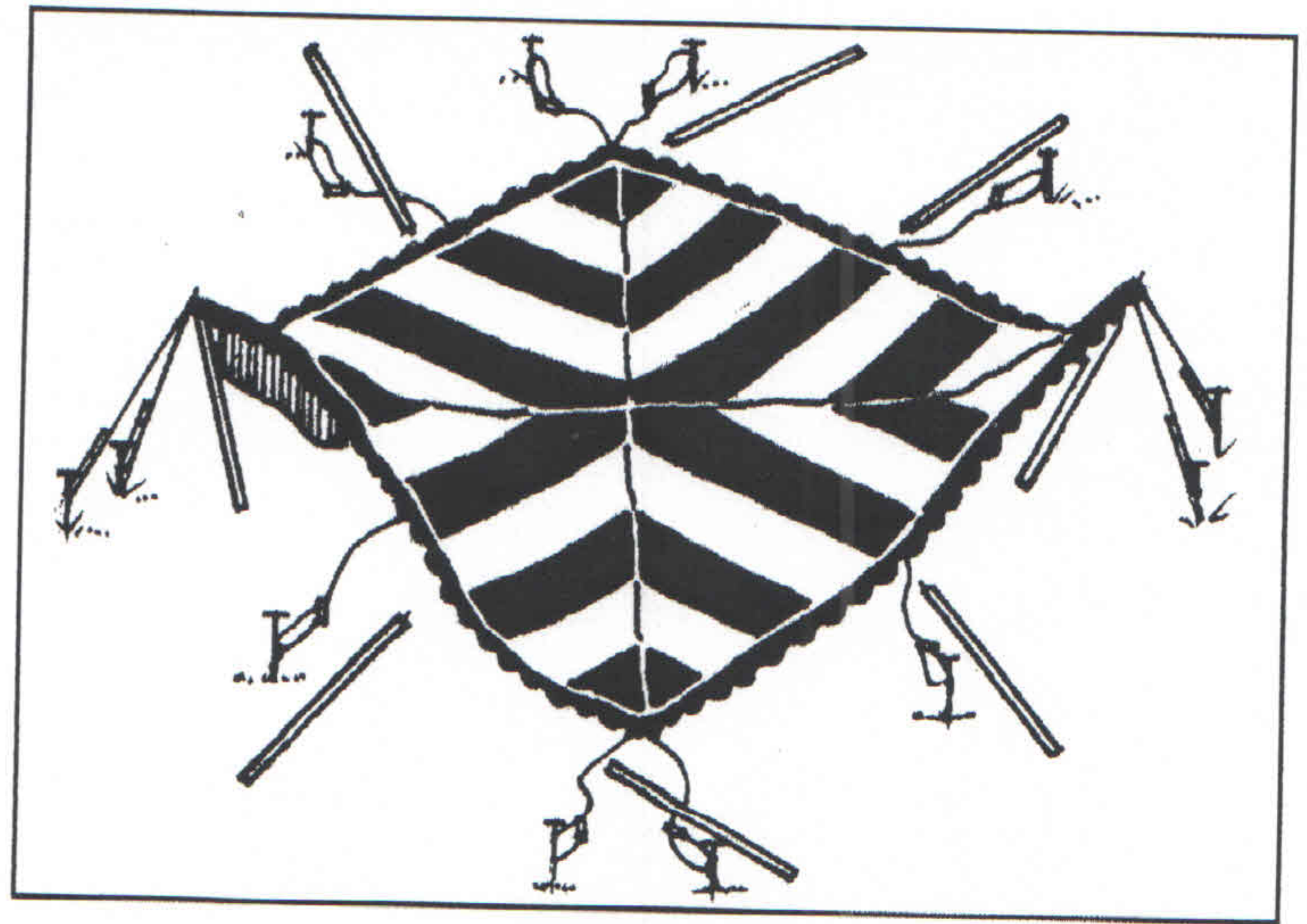
### RAISE SIDE POLES

Start at opposite corners.

Insert side poles into pole holes and raise so that bottom of poles slant toward center of canopy.

Adjust guy rope.

Continue with other two corners and then sides.

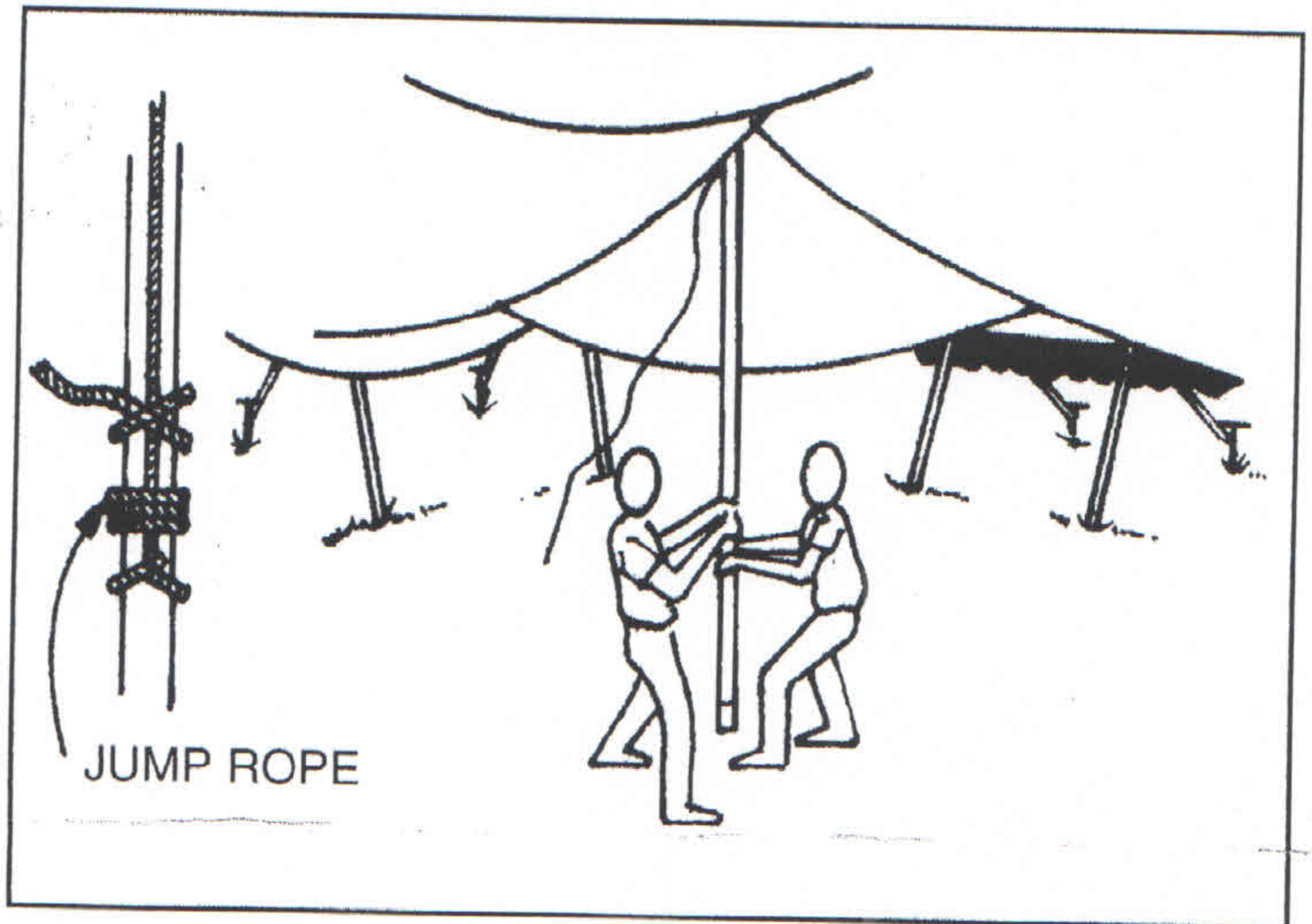


**3**

### RAISE CENTER POLE

Assemble three piece center pole and insert into center pole hole.

Raise to upright position and tie off jump rope to pole.

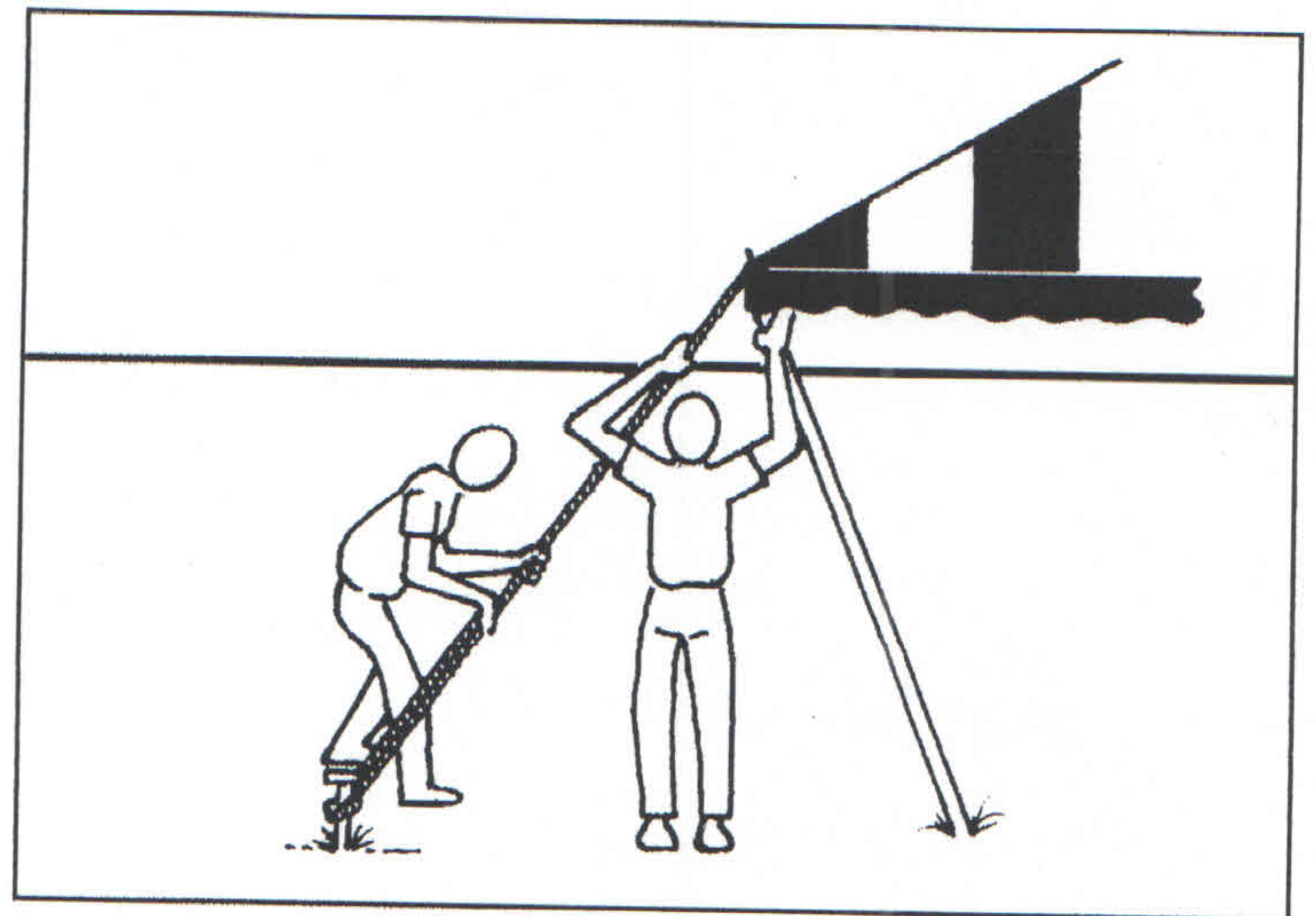


**4**

### SIDE POLE ADJUSTMENT

Tighten guy ropes and then set side poles to upright position. Adjust pole positions and guy rope tension to properly pull out canopy.

Protective covers are recommended for all stakes.



**5**

### TAKE DOWN

Loosen all guy ropes.

Spread drop cloths.

Reverse steps 1 through 4 for disassembly.

#### IMPORTANT:

Check Guys Ropes periodically for tightness and maintaining of good condition. Stakes provided are for average soil conditions. Sandy soil or asphalt may require additional staking. Proper installation suitable to site conditions is the responsibility of the installer. Store canopy in a cool, dry area. Never store while wet or damp.



Thank you for purchasing an Anchor product. In return, we pledge quality, service and craftsmanship and are available for any questions you may have or assistance you may need.

Phone Number  
**812 /867-2421**

Fax Number  
**812 /867-0547**

Anchor products are of superior design and operate best within the parameters of these instructions. It is imperative that the instructions be carefully read and completely followed.

## **CAUTION:**

1. For each installation, the installer is solely responsible for evaluating the site and the proper securing method determined. Some soils require different staking or securing than that provided with the tent. Due to this variety of soil conditions, these are the manufacturer's suggested sequence of installation procedures. Anchor's responsibility is limited to the construction of the tent. We are not responsible for methods that installers may choose to secure the tent to the ground.
2. Inasmuch as the weather is unpredictable, good judgment and common sense must be incorporated within installation guidelines. It is the responsibility of the tent installer/maintainer to determine the severity of the weather, proper time and method of installation and/or erection and disassembly. This product has been manufactured for use as a temporary structure. For the safety of all occupants, evacuation is recommended if threatening weather occurs, or if there is any doubt concerning the safe use of this product.
3. Proper safety equipment should be used at all times to ensure a safe installation and take down. We suggest a careful evaluation be made to determine safety equipment needed, such as hard hats, steel toe shoes, safety glasses and other as required.
4. Disclaimer - Anchor Industries disclaims and excludes all express or implied warranties of merchantability and fitness for a particular purpose. The product is sold "as is" and no warranty shall apply. The user shall determine the suitability of the product for the intended use and assumes all risk and liability. Anchor Industries shall not be liable in tort or in contract for any loss or damage, direct, incidental or consequential arising out of the use of or the inability to use the product.